

slp 21/05

Work Order ID 58887



Page 1

May 19, 2010 10:55:26 AM

Item ID: D4097-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Armrest Assembly

Start Date: 5/19/10 Start Qty: ~~4.00~~

Cust Item ID:

Required Date: 5/20/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: 

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4097

A

100

0.00



Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg

SS 10/05/19

②

110

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

S w 10/5/19

④

120

0.00



Packaging

Identify as per dwg & Stock Location: 261

Memo

0.00

Packaging

10-5-20 2.4 SP

Work Order ID 58887

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Page 2

Item ID: D4097-041

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Setup Start



Revision ID:

Stop



Item Name: Armrest Assembly

Start Date: 5/19/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/20/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/20 *AG**W 10.05.20*

Picklist Print

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Page 1

Work Order ID: 58887

Parent Item: D4097-041

Parent Item Name: Armrest Assembly

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC



Start Date: 5/19/10

Required Date: 5/20/10



Start Qty: 4.00



Required Qty: 4.00



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D3696-041		Manufactured	No			100	Each	6.0000	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Arm Assembly</p> </div> <div> <p>β 44542</p> </div> <div>  </div> <div> <p>② SB 10/05/19 ②</p> </div> </div>												



Location	Loc Qty	Loc Code
ST255	6	
56900	2	
58010	4	

D4098-041		Manufactured	No			100	Each	0.0000	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Armrest Cushion Assembly</p> </div> <div> <p>β 58885</p> </div> <div>  </div> <div> <p>② SB 10/05/19 ②</p> </div> </div>												

D4099-1		Manufactured	No			100	Each	0.0000	1			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Bracket</p> </div> <div> <p>BS 8880</p> </div> <div>  </div> <div> <p>② SB 10/05/19 ②</p> </div> </div>												

MS21042L3		Purchased	No			100	Each	1,896.000	3			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Nut</p> </div> <div></div> <div>  </div> <div></div> </div>												

Location	Loc Qty	Loc Code
ST300	1896	M 110399
113537	20	
113644	376	
114523	1000	
114718	500	

MS24693-C273		Purchased	No			100	Each	22.0000	5			
<div style="display: flex; justify-content: space-between;"> <div>  <p>Screw</p> </div> <div></div> <div>  </div> <div></div> </div>												

Location	Loc Qty	Loc Code
ST310	22	
111072	22	

M 109962

5 SB 10/05/19 ②

Picklist Print

Page 2

May 19, 2010 10:55:25 AM

Work Order ID: 58887

Parent Item: D4097-041

Parent Item Name: Armrest Assembly

Comments: IPP Rev:A as per ECN10-573 DD 10.05.18 verf:EC

Start Date: 5/19/10

Required Date: 5/20/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

MS24693-C277

Purchased

No

100

Each

42.0000

3



Screw

Location

Loc Qty

Loc Code

ST310

42

109297

4

113644

38

NAS1149D0332J

Purchased

No

Each

435.0000

3



Washer

Location

Loc Qty

Loc Code

FP

100

113644

100

ST298

335

112794

15

113237

120

114348

200

AN9605D10L

QSP 017

M 109632

6 SB 12/09/19 (2)

6 SB 12/05/19 (2)

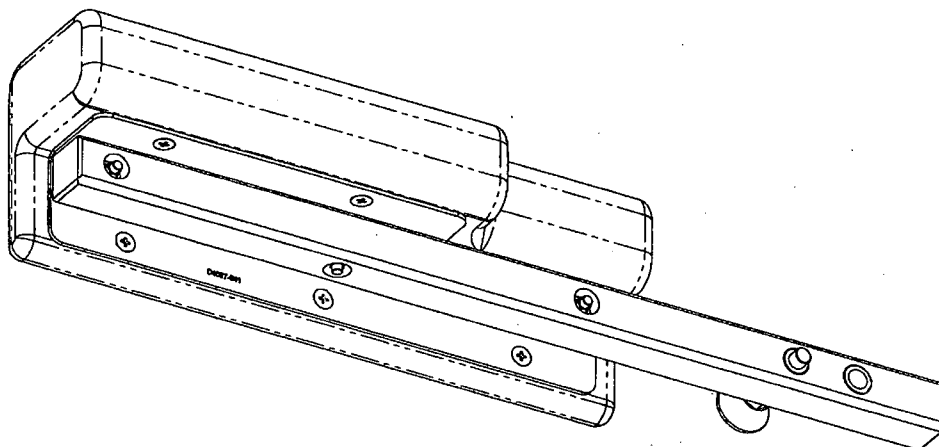
May 19, 2010 10:55:25 AM

Shop Packet Print

Page 2

8 7 6 5 4 3 2 1

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4097-041	ARMREST ASSEMBLY
2	1	D3696-041	ARM ASSEMBLY
3	1	D4098-041	CUSHION ASSEMBLY
4	1	D4099-1	BRACKET
5	3	MS21042L3	NUT
6	5	MS24693-C273	SCREW
7	3	MS24693-C277	SCREW
8	3	NAS1149D0332J	WASHER (OR AN960JD10L)



D4097-041 ARMREST ASSEMBLY

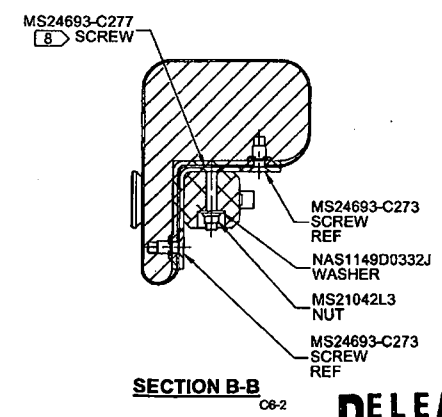
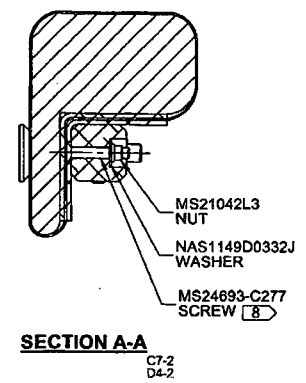
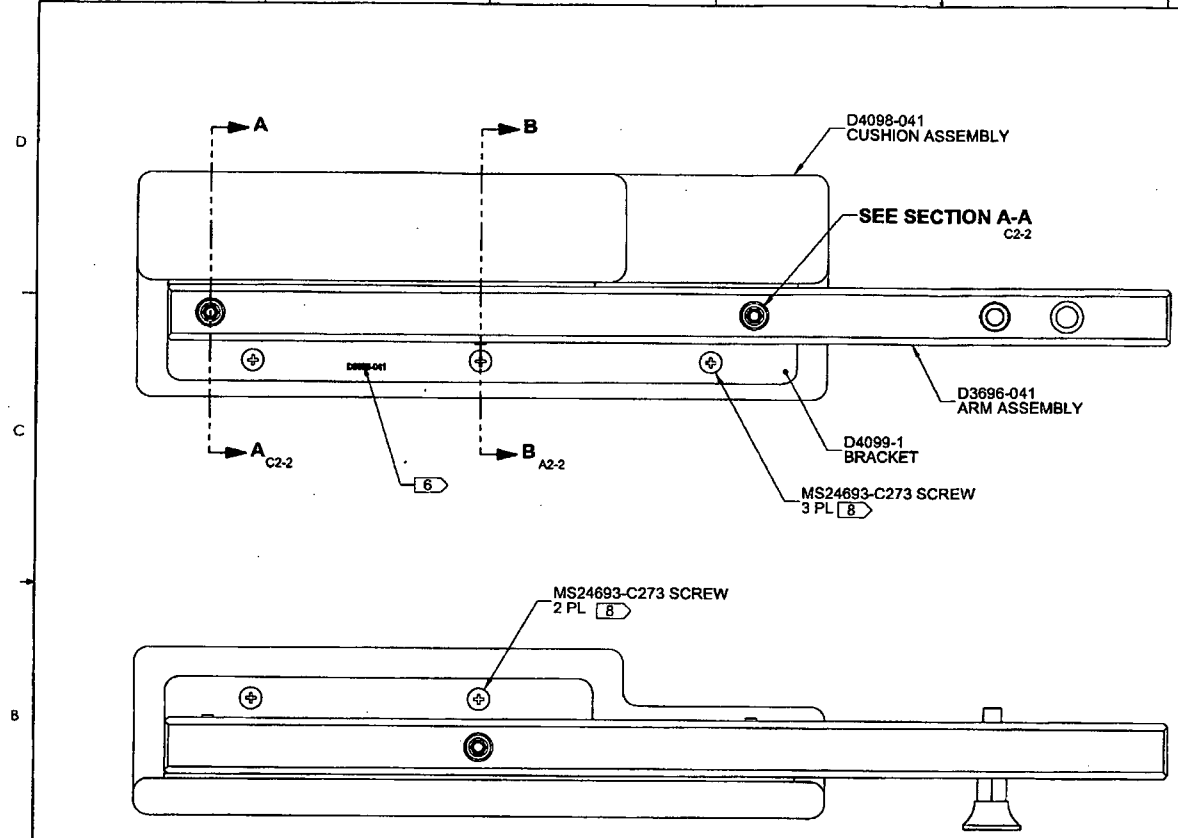
Handwritten: 58887

RELEASED
2010-05-17

A	NEW ISSUE	MB	10.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4097 REV. A SHEET 1 OF 2 TITLE ARMREST ASSEMBLY SCALE NTS <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.05.07		

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



RELEASED
2010-05-17

- NOTES:**
- 1) MATERIAL: NONE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4097-041" USING FINE POINT PERMANENT INK MARKER LOCATED APPROXIMATELY AS SHOWN
 - 7) WEIGHT: 2.66 lbs
 - 8) TORQUE SCREWS TO 20-25 in-lb.

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4097	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE ARMREST ASSEMBLY	SCALE NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1